

WATER SKID POSITIONING

Each water skid is composed of one or more sections that must be connected and fixed together.

To install it in the water room, proceed as follows:

- 1) Lift the first section of the water skid using lifting chains connected to the appropriate lifting points;
- 2) Position it near the water room, following the assembly direction and axial position within the water room;
- 3) Rest it on the “roller transfer skid” so that it can be pushed and positioned inside the water room as indicated in the layout;
- 4) Extract the “roller transfer skid” from under the skid using levers and/or a forklift;
- 5) Proceed in sequence with the second section of the same skid from point 1 to point 4;
- 6) Once the second section is positioned, it must be connected to the first using the appropriate screws and fittings;
- 7) If the skid consists of only two parts, please skip steps 8 and 9; otherwise, proceed with steps 8 and 9.
- 8) Proceed in sequence with the third part of the same skid from steps 1 to 4.
- 9) Once the third part is in place, connect it to the second using the appropriate screws and fittings.
- 10) Once the skid has been installed, verify that it is securely in place and that the pipes leading to the system can be connected.
- 11) It is recommended to proceed with the final fastening of the skid to the floor only after the final connection to the pipes leading to the system has been made.

Approximate maximum weight of each skid section: 500 kg

HYDRAULIC POWER UNIT POSITIONING

Each hydraulic power unit consists of one or more sections that must be connected and secured together.

To install the system in the designated installation area, proceed as follows:

- 1) Lift the first part of the hydraulic power unit using lifting chains attached to the appropriate lifting points;
- 2) Position it in the installation area as shown in the layout;
- 3) Disconnect the lifting chains;
- 4) Proceed in sequence with the second part of the hydraulic power unit from steps 1 to 3 if the power unit consists of at least two parts; otherwise, go directly to step 6;
- 5) Once the second part is positioned, connect it to the first using the appropriate screws and fittings;
- 6) Once the hydraulic power unit has been installed, verify that it is perfectly positioned and that the pipes leading to the system can be connected;
- 7) It is recommended to proceed with the definitive fixing of the hydraulic power unit to the floor only after having made the definitive connection with the pipes leading to the system.

Approximate maximum weight of each hydraulic power unit section: 800 kg

WIRE UNWINDING UNIT POSITIONING

Each wire unwinder consists of two sections that must be connected and secured together.

To install the wire unwinder in the designated installation area, proceed as follows:

- 1) Lift the first part of the wire unwinder (the part with the motors and gearboxes) using lifting chains attached to the appropriate lifting points;
- 2) Position it in the installation area as shown in the layout;
- 3) Disconnect the lifting chains;
- 4) Proceed in sequence with the second part of the wire unwinder (the reel support part) from point 1 to point 3;
- 5) Once the second part is positioned, align it with the first part as shown in the layout;
- 6) It is recommended to proceed with the final fastening of the wire unwinder after making the final connection to the pipes and electrical cables.

Approximate maximum weight of each wire unwinder section: 1500 kg